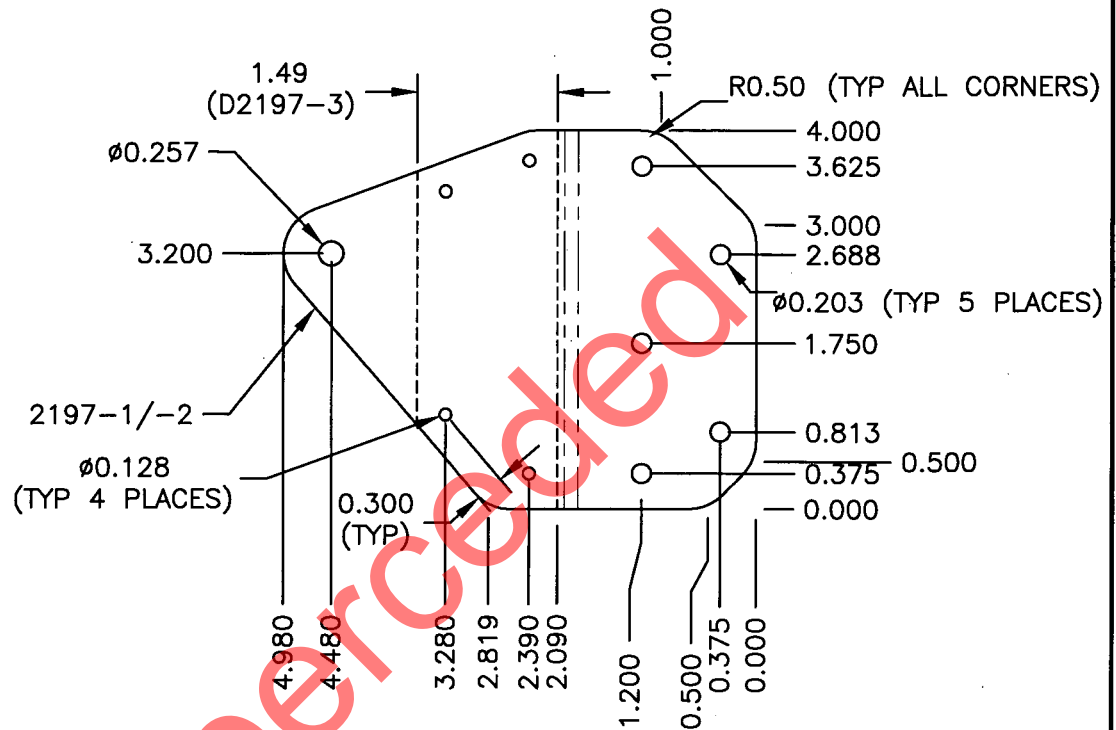


**DART**

DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2197	REV. C SHEET 1 OF 1
DATE 03.05.28		TITLE BRACKET	SCALE 1:2
B	93.09.23	REDESIGN	
C	03.05.28	REDRAW; D2197-3 NOW 0.5" THICK	

**RELEASED**  
03.07.09**UNDER REVIEW**CP 03.11.12  
NCR/08-110  
OK CP 10.08.28D2197-1/-2/-3  
FLAT PATTERND2197-1/-2

- 1) MATERIAL: AISI 304/316 S.S.  
0.064" THICK (M304S16GA)

D2197-3

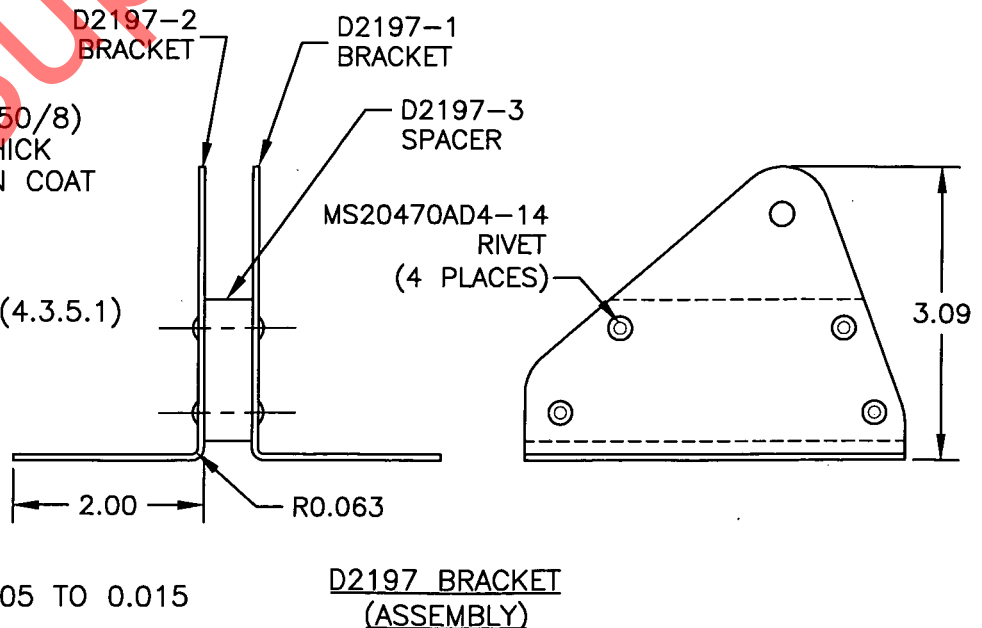
- 2) MATERIAL: 5052H32 (QQ-A-250/8)  
0.500" THICK OR 4x0.125 THICK  
3) FINISH: CHEMICAL CONVERSION COAT  
PER DART QSI 005 4.1

D2197 BRACKET (ASSEMBLY):

- 4) FINISH: POWDER COAT WHITE (4.3.5.1)  
PER DART QSI 005 4.3

GENERAL NOTES:

- 5) ALL DIMENSIONS ARE IN INCHES  
6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
7) BREAK ALL SHARP EDGES 0.005 TO 0.015



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